



## Lock-n-Load® 204 Inserts Installation & Alignment Instructions

1. Clean the inside of the shaft to a depth of 1¼ inches with ISOPROPYL alcohol 91% and let dry for 5 minutes.
2. Stage the Lock-n-Load® pieces for assembly: Inserts, set screws, Allen wrench (all provided in package) and shafts that have been cleaned and dried.
3. Leaving the set screw aside, screw the broadhead into the insert until snug.
4. Slide the broadhead/insert into the shaft.
5. Rotate the broadhead/insert clockwise until the blades line up with the vanes.
6. Draw a line that covers both the insert and continues onto the shaft to record the indexed position.
7. Remove the broadhead/insert from the shaft.
8. Remove the broadhead from the insert and set aside.
9. Install the set screw into the insert and tighten with the Allen wrench **just until you feel resistance** (you will tighten further once in place in the shaft).
10. Place insert in shaft making sure that the mark on the insert and shaft remain aligned; grip the front of the shaft/insert and tighten with Allen wrench. Make sure to keep marks aligned.
11. Screw the broadhead into the insert.



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